

Active filters: Date range: [Week-To-Date](#), Date: [Tue May 14, 2013](#), Category: [Line:L5](#)

Set up rules for generating alerts

Specify, by group of assets, when an alert should be raised and to whom it should be sent.

You select the value to monitor, the threshold to trigger an alert, and based on the monitored value, a reporting and reference period.

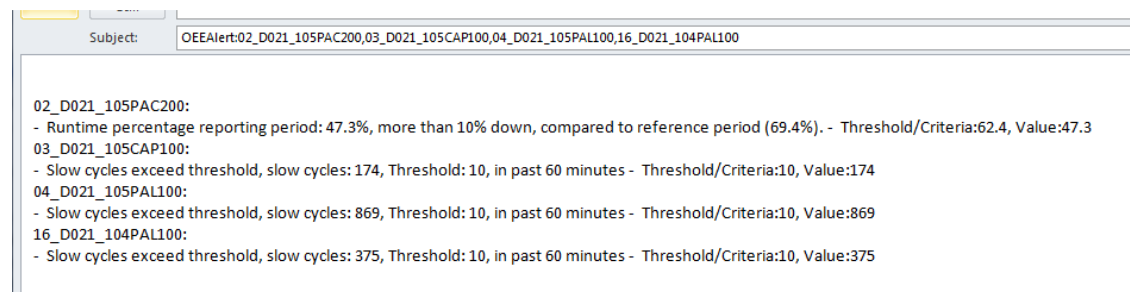
- **Applies to:** Selection of assets that rule applies to
- **Monitored value:** One of the supported criteria to monitor for passing a threshold value
- **Threshold value:** Alert is sent when threshold is passed. Downtime: minutes, (Small) Stops/Cycles: count, runtime: percent degradation.
- **Reporting period:** Typically used with counts, i.e. # of small stops in last 30 minutes (reporting period) exceeds specified threshold
- **Reference period:** Used for runTime, if percent runTime in last 30 minutes (reporting period) is less than runTime in last 24 *60 = 1440 minutes (reference period)
- **Importance:** Multiple alerts may be reported for an asset, depending on the rules. The alerts are reported ordered by importance
- **Silence window:** The period, in minutes, you don't want to repeat a specific alert for an asset.
- **Recipients:** email addresses, separated by semi-colon, of those to receive alert, or Exchange distribution list

Alert Rules

Enabled	Applies to	Monitored value	Threshold	Reporting period	Reference period	Importance	Silence window	
True	Group:Line 5	Downtime	5	30 min	N/A	High	15	Edit Delete
		Recipients: magnolia@dls.net (test)						
True	Query:Orlando Winders	Small stops	10	15 min	N/A	High	15	Edit Delete
		Recipients: debbie.olk@debtechsystems.com (test)						

[New](#)

Create Alerts for groups of assets by identifying the group, the type of Alert, when it should be raised and to whom it should be sent.



If a recipient is on more than one alert, all of those alerts will be aggregated into one message.

OEE Alert is a browser-based Intranet application that lets you see all of your Vorne XL Productivity devices on a single screen.

Using both the XL Bolt-On Data Collector and direct access of your Vorne XL devices, we provide you with both up-to-date operational information as well as a historical perspective.

Views include:

- Production state (Run, Down, Standby, Setup) over time, as well as summarized by state, for any period.
- Hour-by-hour statistics, showing how well your assets are doing from hour to hour.
- Reason code summaries, showing your top 5 or 10 most common down reasons for all devices, for any period.
- Direct display of the current data on the Vorne XL display.

Call now for a free demo of OEE Alert!

We also offer a 35-day free trial of OEE Alert

www.OEEAlert.com

Prerequisites

The application requires the [XL Bolt-On Data Collector](#) to be installed with a version of MSSQL server database and the IIS webserver (can all be on one PC). The application requires IE8 or higher, Safari, Opera, Firefox or Google Chrome, with JavaScript enabled. This application can be customized to your specific requirements.

Contact information

For more information and pricing, contact us at: **Deb-Tech Systems, Inc. ~ Algonquin, Illinois USA ~ 847.854.3148 ~ Debbie.Olk@debtechsystems.com**



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